IN THE CLAIMS

Claim 1. (Currently Amended) A glass for a substrate, which consists essentially of:

in terms of weight percent

SiO₂ 40 to 59 %,

Al₂O₃ 5 to 20 %,

 B_2O_3 0 to 8 %,

MgO 0 to 10 %,

CaO 0 to 12 %,

SrO $\frac{2}{10.6}$ to 20 %,

BaO 0 to 2 %,

ZnO 0 to 4 %,

 Li_2O 0 to 2 %,

Na₂O 0 to 10 %,

 K_2O 0 to 8 %,

 TiO_2 $\theta 1$ to 10 %, and

 ZrO_2 0 to 5 %,

wherein MgO + CaO + SrO + BaO is at least 15 %;

 $Al_2O_3 + TiO_2$ is at least 11 %;

TiO₂ + ZrO₂ is at least 2.3 %; and which has an average linear expansion

coefficient of at least 70 x 10⁻⁷/° C within the range of 50 to 350° C.

Bi₂O₃ is not present.

Claim 3. (Original) The glass for \underline{a} substrate according to Claim 1, wherein BaO + $\text{Li}_2\text{O} + \text{Na}_2\text{O} + \text{K}_2\text{O}$ is at most 14 %.

Claim 5. (Previously Amended) The glass for a substrate according to Claim 3,

wherein Li₂O + ZnO is at most 2 %.

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Claim 6. (Currently Amended) The glass for a substrate according to Claim 1, wherein

 $Li_2O + ZnO$ is at most 2 %.

Claim 7. (Canceled)

Claim 8. (Currently Amended) The glass for <u>a</u> substrate according to Claim 1, which has a glass transition temperature of at least 600° C.

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Claim 9. (Currently Amended) A glass substrate made of the glass for <u>a</u> substrate as defined in Claim 1, wherein the number of attachments having sizes of at least $10 \mu m$ present on the surface of the glass substrate held in a steam atmosphere at 120° C under 2 atm for 20 hours, is not more than $1/\text{cm}^2$, and the number of attachments having sizes of ranging from 1 μm to less than $10 \mu m$ so present, is not more than $10^{5}/\text{cm}^2$.

Claim T1. (Currently Amended) A glass substrate made of the glass for <u>a</u> substrate as defined in Claim 3, wherein the number of attachments having sizes of at least 10 μ m present on the surface of the glass substrate held in a steam atmosphere at 120° C under 2 atm for 20 hours, is not more than $1/\text{cm}^2$, and the number of attachments having sizes of <u>ranging</u> from 1 μ m to less than 10 μ m so present, is not more than $10^5/\text{cm}^2$.

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Claim 13. (Currently Amended) A glass substrate made of the glass for <u>a</u> substrate as defined in Claim 5, wherein the number of attachments having sizes of at least 10 μ m present on the surface of the glass substrate held in a steam atmosphere at 120° C under 2 atm for 20 hours, is not more than $1/\text{cm}^2$, and the number of attachments having sizes of ranging from 1 μ m to less than 10 μ m so present, is not more than $10^5/\text{cm}^2$.

Claim 14. (Currently Amended) A glass substrate made of the glass for <u>a</u> substrate as defined in Claim 7, wherein the number of attachments having sizes of at least $10 \mu m$ present on the surface of the glass substrate held in a steam atmosphere at 120° C under 2 atm for 20

hours, is not more than $1/\text{cm}^2$, and the number of attachments having sizes of ranging from $1 \mu \text{m}$ to less than $10 \mu \text{m}$ so present, is not more than $10^5/\text{cm}^2$.

Claim 15. (Currently Amended) A glass substrate made of the glass for <u>a</u> substrate as defined in Claim 8, wherein the number of attachments having sizes of at least 10 μ m present on the surface of the glass substrate held in a steam atmosphere at 120° C under 2 atm for 20 hours, is not more than $1/\text{cm}^2$, and the number of attachments having sizes of ranging from 1 μ m to less than 10 μ m so present, is not more than $10^5/\text{cm}^2$.

Claim 16. (Previously Added) The glass for a substrate according to Claim 1, wherein CaO is substantially excluded from the components of the glass.

Claims 17-23. (Withdrawn)

24. (Canceled)